

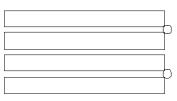
Operating Instructions

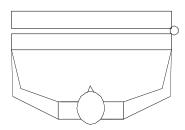
Paired Panels

All operations should be done **slowly** with the area free of obstructions. When planning partition setup time allow a trained operator about one minute per panel.

To Extend:

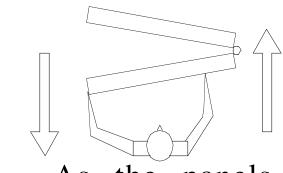
1. Pull stacked pair approximately two feet from stack set.





2. Grasp lead edge of the first panel & pull it out into the opening.

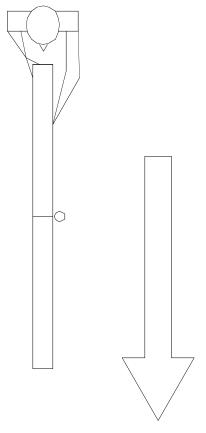




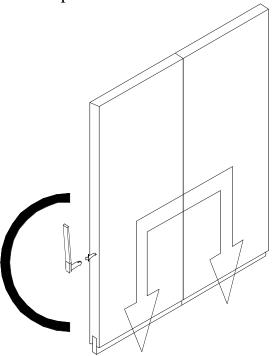
3. As the panels flatten move to the

HOLCOMB & HOKE MFG. CO., INC. 1545 Van Buren Street, Indianapolis, IN 46203-4192 (317) 784-2444 • Fax (317) 781-9164 • <u>www.foldoor.com</u> pair and push the pair along the track.

4. Slow the panels as they approach the desired location.

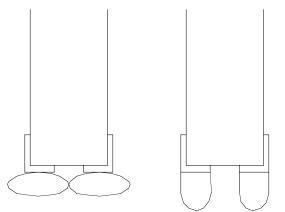


trailing edge of the 5. While putting forward slight pressure, insert operating handle (*pointing up*), rotate counter-clockwise approximately 180 until you feel a lock action. cam Lower seals should be down on both panels.



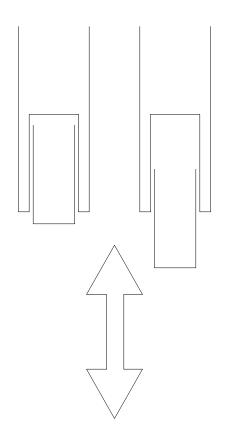
should be slightly compressed.

If first group has flexible vinyl bulb it



6. Return to storage stack area & repeat process. To properly seat one group to the next allow the pair to impact the group that was just set up *at a speed approximately _ of normal walking speed*.

7. The last pair is fabricated with an expanding member on edge that closes against the wall. Unfold the last pair.

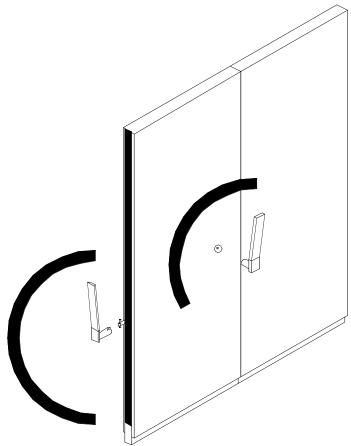


Hint: It works easier from the side with the hinges.8. To help gain the the operating handle needed space to insert into the panel edge

extend the expanding closure member by inserting the handle into the cup on the face and rotate the handle. The panels should move towards bulb end.

9. Retract expanding member and **now** insert handle into panel edge with handle up, rotate 180° to lock position.

Remove handle.



10. Put operating handle into panel face cup and rotate until there is a pronounced cam action.

To Stack:

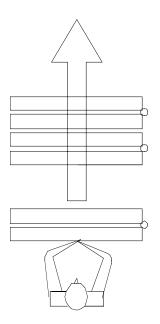
All descriptions described while operating the partition from hinge side. Reverse extend process.

1. Retract the expanding member

2. Insert handle into panel edge, handle down, rotate clockwise approximately 180°. Seals on both panels should retract to up position. If operating is done correctly the pin in the actuating rod should be straight up and down.

- 3. Slightly separate the first pair.
- 4. Fold by pushing on hinge point.

5. With panels folded face to face push back into storage area. Push on face as near the center of the panel possible.



- 6. Slightly separate the next pair. Keep panel pair in extended flat position until near the stack. Fold by pushing on hinge. Repeat Step 5.
- 7. Repeat *Step 6* until all panels are put into storage area.