

# HOLCOMB & HOKE MFG. CO., INC.

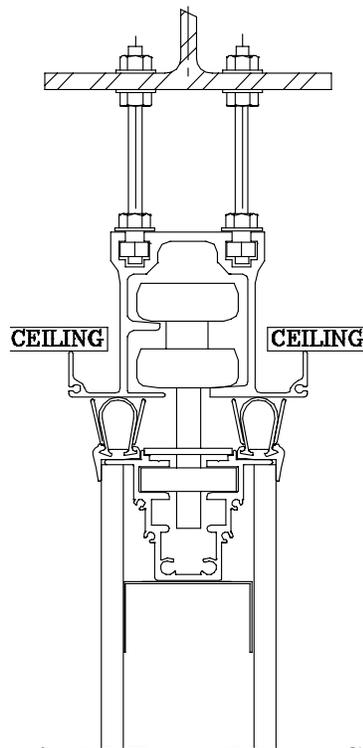
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(317)781-9164

[www.foldoor.com](http://www.foldoor.com)

## Installation Instructions

### Track for Single Panels

These instructions are intended to guide the installation process through a logical sequence of events. Knowing that each job condition usually requires a modification of the standard procedures, in the event of a variation that may compromise the structural integrity and operating performance, technical assistance is available from FoldDoor.



**Typical I Beam Mount Shown  
Type 60 Track**

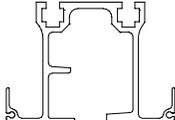
All successful trouble free installations require Track that is:

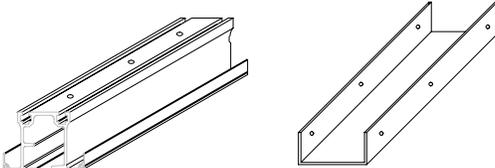
- Straight
- Level
- Free of sway
- Support adequate to support the partition

Before starting:

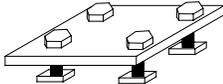
- Inventory parts
- Identify parts received
- Inspect for beam straightness - that 7/16" holes are in a straight line
- Hanger rod layout and beam punching match

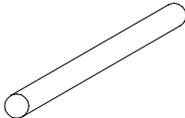
Item	Part Number
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Type 60 Track		60-061 10' 60-066 5'
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48" Aluminum 51" Channel Steel		71-205
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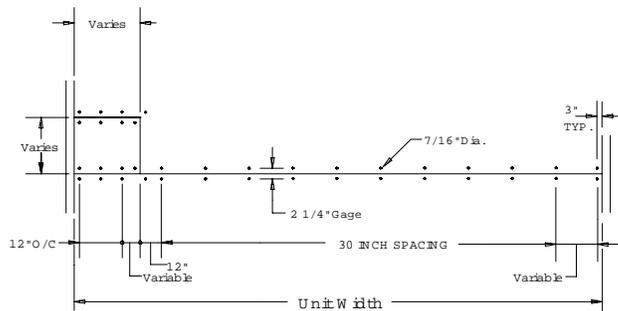
3/8"-16 Hex Flange Nut 3/8"-16 Square Nut 1"x 3/8"-16 Bolt	58-400 58-738 59-210
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Splice Plate Assembly		71-800
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3/16" x 3 1/2" Steel Splice Pin		52-735
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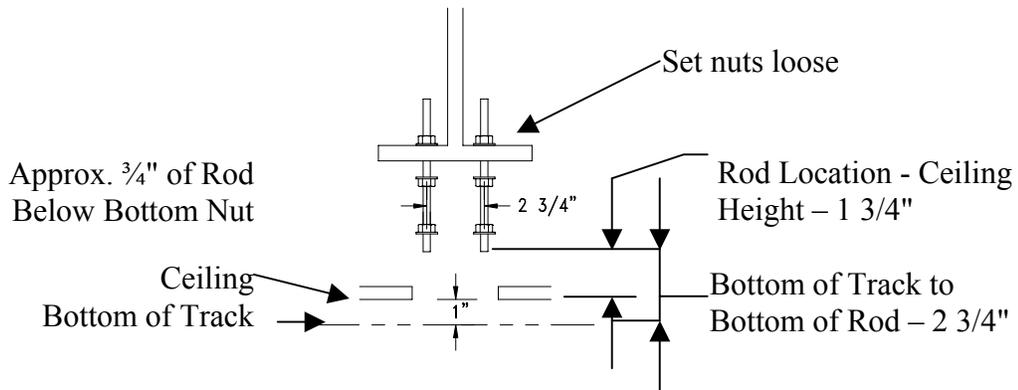
3/8"-16 All Thread Rod (if ordered)	Length Dependent
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**Generic Hanger Rod Layout**

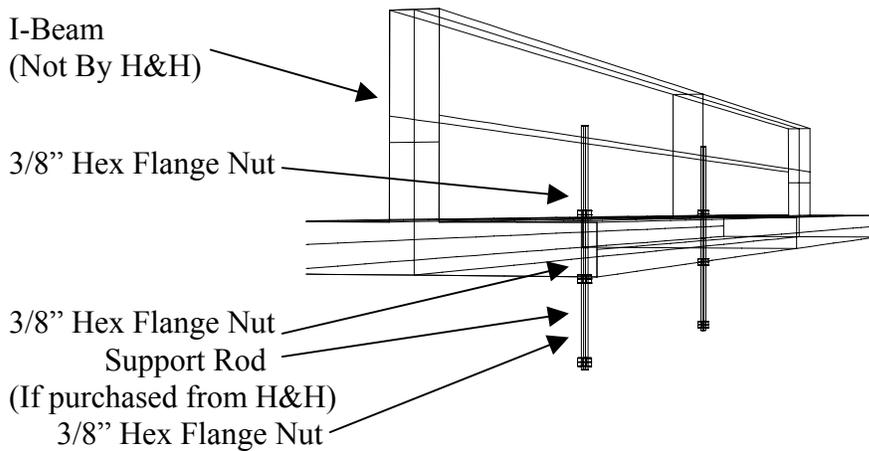


① **Set all Rods Loosely to Length**

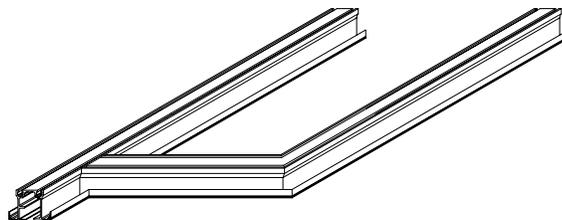
- Desired ceiling height minus 1 1/4" (Using Std. 1" reveal)



**Items used in support assembly**

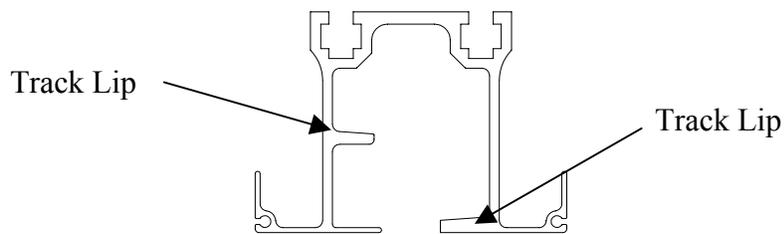


② **Start with Preweld Stack Unit**



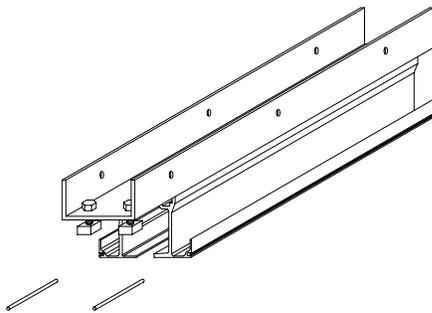
- Rough set with rods at corners & ends  
(The metal splice piece may be removed)

**NOTE:** When track is installed, keep track lips aligned



**③ Escapement**

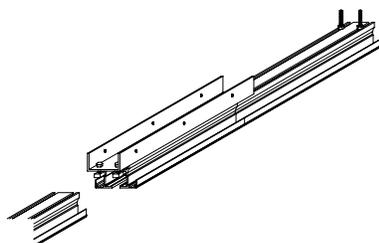
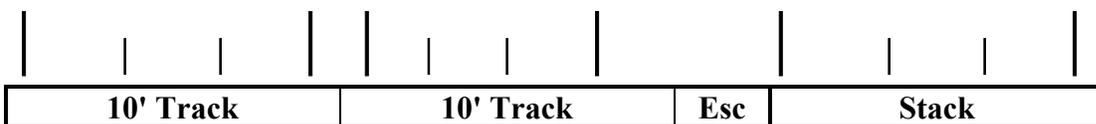
- Located as close to stack area as possible



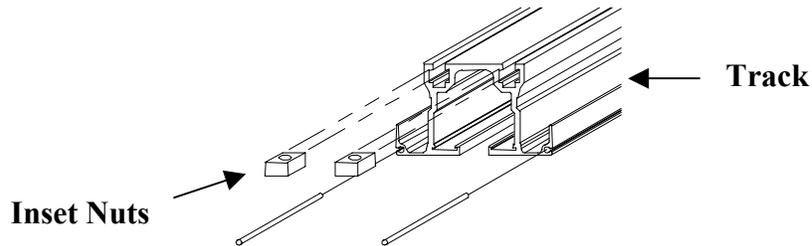
- Loosen end square nuts & slide onto secured stack track
- Fasten escapement onto track end
- Kink pins & slide in round pocket

**④ 1st piece of 10' track**

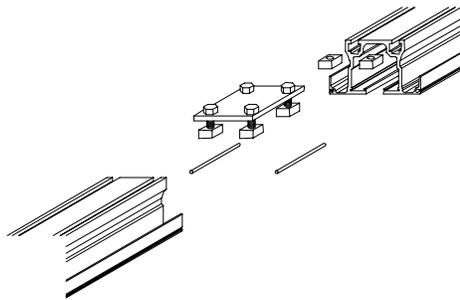
- Again rough set track height, tighten only the end rods



- Use 10' length of track
- Insert 3/8-16 Square Nuts in quantity to match rods
- Kinking the pin will give it a snug fit
- Rough set 1st 10' of track to height, end rods only



- All other 10' length of track, attach splice plate on to end of track and loosely fasten end rods
- Kink & slide in pins
- Align top of track & tighten bolts



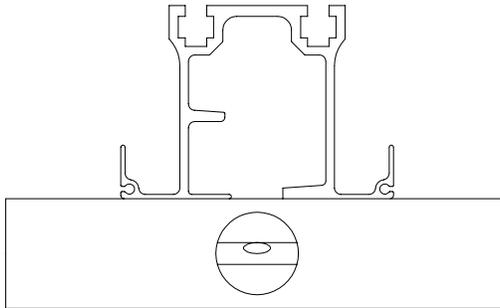
### ⑤ Last Piece of Track

- May require cutting the last & next to last piece of track
- Last piece of track to be supported by a minimum of two sets of rods



⑥ **Leveling**

- Tighten all remaining hanger rods
- Level track in *both* directions



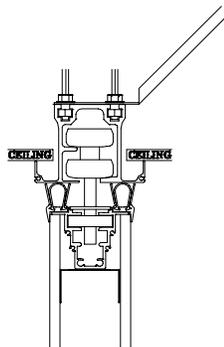
⑦ **Sway Bracing**

- When the length of the hanger rods exceed 12" sway bracing will be needed.
- Alternate from side to side

Length of Rods	Quantity of Braces per 10' of Track
12 to 18"	1
18 to 24"	2
24 to 30"	3
30 to 48"	4
	<b>Double Quantity in Stack Area</b>

**Other Methods**

- Wire
- Wood Blocking
- Steel Studs
- Enclosed Header



Shown Using Flattened Conduit

## ⑧ Field Dimensions

Check & Record:

### 1. Floor Levelness

- Top of finished floor to bottom of track
- Opening height at both walls
- Every 4' along centerline
- In stack area 2' on each side of centerline

### 2. Plumbness of wall - if more than 1/4" variation please advise

## ⑨ Ceiling Location

- Typically bottom of track is 1" below ceiling

